



IKO TECHNICAL DATA SHEET

PRODUCT NUMBER: 1850032

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IKO S.A.M. ADHESIVE

IKO S.A.M. Adhesive is a quick-drying, solvent-based surface preparation for use with IKO self-adhering roofing membranes or AquaBarrier™ self-adhering membranes. It dries to a high tack, providing excellent adhesion properties during the application process, especially effective on vertical surfaces. IKO S.A.M. Adhesive should always be used in well-ventilated conditions and kept away from all sources of potential ignition. It is suitable for use on most substrates including wood, glass mat/gypsum core sheathing, masonry, concrete and metal. IKO S.A.M. Adhesive may be applied by using a roller or by mechanically spraying. Drying time will depend on the ambient temperature and humidity during application. All substrates should be clean, dry and free from dust, dirt, oil and grease. IKO S.A.M. Adhesive cleans up easily with mineral spirits or Xylene. Available in 17L (4.5 US Gal.) pails. IKO's roofing products are produced and designed with consideration for environmental responsibility and sustainability, incorporating quality recycled components whenever possible, manufactured in facilities that comply with the most stringent government environmental regulations, and can therefore be a part of any "green" construction project.

CHARACTERISTIC	UNITS	NOMINAL VALUE
COLOUR:	-	GOLD
SOLIDS BY WEIGHT: +/- 3%	%	35-38
SPECIFIC GRAVITY: +/- 0.010	Kg/L	.80
VISCOSITY: (Brookfield) Spindle #2, 20 rpm @ 25°C	cps	200-400
COVERAGE (APPROXIMATE):	m ² /L (ft ² /gal)	3 to 6 (122 to 244)
DRYING TIME		
UNTIL TACKY:	min.	30
INITIAL SET:	min.	60
APPLICATION TEMPERATURE:	°C	-10 to 40
SERVICE TEMPERATURE:	°C	-40 to 66

The information on this Technical Data sheet is based upon data considered to be true and accurate, based on laboratory tests and production measurements, and is offered solely for the user's consideration, investigation and verification. Nothing contained herein is representative of a warranty or guarantee for which the manufacturer can be held legally responsible. The manufacturer does not assume any responsibility for any misrepresentation or assumptions the reader may formulate.